

18" Extra Length Drills

HIGH SPEED STEEL
Fractional / Black Oxide

PACKAGING:
All sizes are individually packaged.

Series 1318 & 1318R

118° POINT / STRAIGHT & REDUCED SHANKS

Because of the inaccessibility or the extreme depth of a hole, it is often found that even long series drills are not long enough. The drilling of such holes generally requires the use of an Extra Length Drill. The drills are made with a general purpose flute design which will perform well under the widest range of operating conditions and materials.



1318- Straight Shank



1318R - 1/2" Reduced Shank

Size	Flute Length	Overall Length	1318 EDP No.
1/4"	13"	18"	1318A116
17/64"	13"	18"	1318A117
9/32"	13"	18"	1318A118
19/64"	13"	18"	1318A119
5/16"	13"	18"	1318A120
21/64"	13"	18"	1318A121
11/32"	13"	18"	1318A122
23/64"	13"	18"	1318A123
3/8"	13"	18"	1318A124
25/64"	13"	18"	1318A125
13/32"	13"	18"	1318A126
27/64"	13"	18"	1318A127
7/16"	13"	18"	1318A128
29/64"	13"	18"	1318A129
15/32"	13"	18"	1318A130
31/64"	13"	18"	1318A131
1/2"	13"	18"	1318A132

Size	Flute Length	Overall Length	1318 EDP No.	1318R EDP No.
33/64"	13"	18"	1318A133	1318AR133
17/32"	13"	18"	1318A134	1318AR134
35/64"	13"	18"	1318A135	1318AR135
9/16"	13"	18"	1318A136	1318AR136
37/64"	13"	18"	1318A137	1318AR137
19/32"	13"	18"	1318A138	1318AR138
39/64"	13"	18"	1318A139	1318AR139
5/8"	13"	18"	1318A140	1318AR140
21/32"	13"	18"	1318A142	1318AR142
11/16"	13"	18"	1318A144	1318AR144
23/32"	13"	18"	1318A146	1318AR146
3/4"	13"	18"	1318A148	1318AR148
25/32"	13"	18"	1318A150	1318AR150
13/16"	13"	18"	1318A152	1318AR152
27/32"	13"	18"	1318A154	1318AR154
7/8"	13"	18"	1318A156	1318AR156
29/32"	13"	18"	1318A158	1318AR158
15/16"	13"	18"	1318A160	1318AR160
31/32"	13"	18"	1318A162	1318AR162
1"	13"	18"	1318A164	1318AR164